

# Determination of an EPA Method 325B Uptake Rate for Chloroprene



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# EPA Method 325B

Work practice document created to support the Refinery Sector Rule

- Promulgated in 2017
- Passive tubes to monitor benzene concentrations at refinery fencelines
- Also used to monitor benzene and other compounds at upstream oil and gas sites
- Colorado Regulation 7



Passive sampling tube shelter



# EPA Method 325B

## Sorbent Selection

- Table 12.1 Validated Sorbents and Uptake Rates
  - Carbopackfl X
  - Carbographfl 1TD
  - Carbopackfl B
- Choose a sorbent that is strong enough to retain compound of interest but weak enough to release for analysis
- Carbopackfl X is the optimum choice for sampling 1,3-Butadiene

TABLE 12.1—VALIDATED SORBENTS AND UPTAKE RATES (ML/MIN) FOR SELECTED CLEAN AIR ACT COMPOUNDS

Compound	Carbopack™ X <sup>a</sup>	Carbograph™1 TD	Carbopack™ B
1,1-Dichloroethene .....	0.57 ± 0.14	not available .....	not available.
3-Chloropropene .....	0.51 ± 0.3	not available .....	not available.
1,1-Dichloroethane .....	0.57 ± 0.1	not available .....	not available.
1,2-Dichloroethane .....	0.57 ± 0.08	not available .....	not available.
1,1,1-Trichloroethane .....	0.51 ± 0.1	not available .....	not available.
Benzene .....	0.67 ± 0.06	0.63 ± 0.07 <sup>b</sup> .....	0.63 ± 0.07 <sup>b</sup> .
Carbon tetrachloride .....	0.51 ± 0.06	not available .....	not available.
1,2-Dichloropropane .....	0.52 ± 0.1	not available .....	not available.
Trichloroethene .....	0.5 ± 0.05	not available .....	not available.
1,1,2-Trichloroethane .....	0.49 ± 0.13	not available .....	not available.
Toluene .....	0.52 ± 0.14	0.56 ± 0.06 <sup>c</sup> .....	0.56 ± 0.06 <sup>c</sup> .
Tetrachloroethene .....	0.48 ± 0.05	not available .....	not available.
Chlorobenzene .....	0.51 ± 0.06	not available .....	not available.
Ethylbenzene .....	0.46 ± 0.07	not available .....	0.50 <sup>c</sup> .
m,p-Xylene .....	0.46 ± 0.09	0.47 ± 0.04 <sup>c</sup> .....	0.47 ± 0.04 <sup>c</sup> .
Styrene .....	0.5 ± 0.14	not available .....	not available.
o-Xylene .....	0.46 ± 0.12	0.47 ± 0.04 <sup>c</sup> .....	0.47 ± 0.04 <sup>c</sup> .
p-Dichlorobenzene .....	0.45 ± 0.05	not available .....	not available.

<sup>a</sup> Reference 3, McClenny, J. Environ. Monit. 7:248–256. Based on 24-hour duration.

<sup>b</sup> Reference 24, BS EN 14662-4:2005 (incorporated by reference—see § 63.14). Based on 14-day duration.

<sup>c</sup> Reference 25, ISO 16017-2:2003(E) (incorporated by reference—see § 63.14). Based on 14-day duration.

### EPA Method 325B Validated Uptake Rates

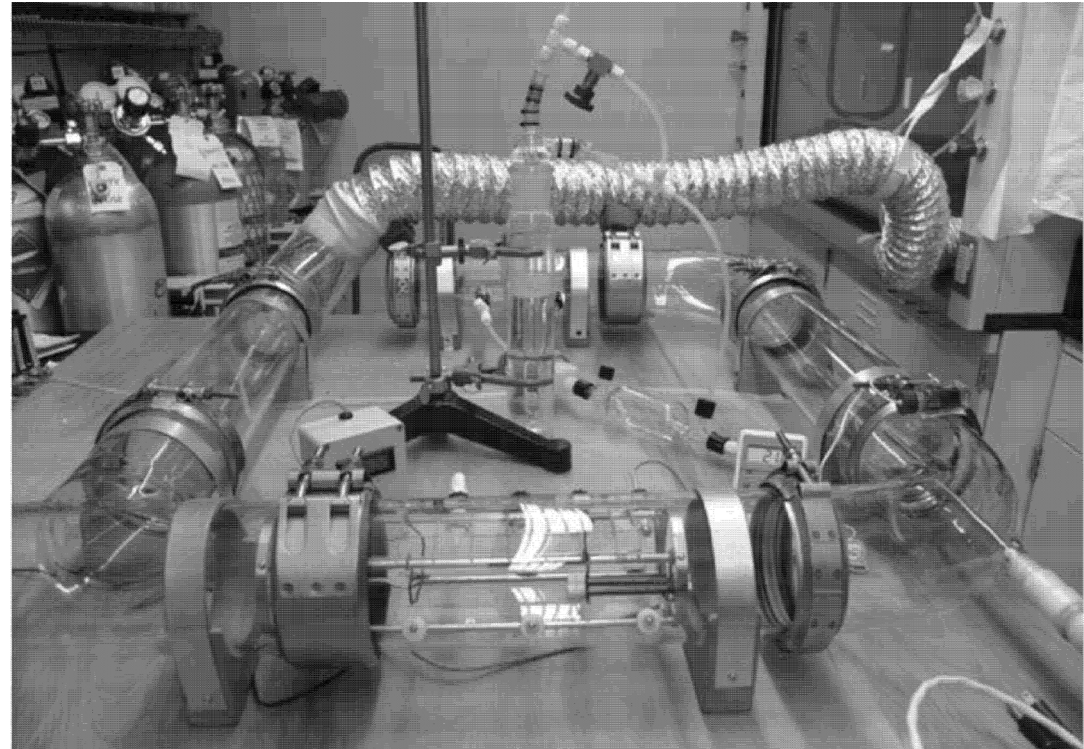


# EPA Method 325B

## Addendum A

New VOCs to be measured by Methods 325A and 325B must be evaluated by exposing the selected sorbent tube to a known concentration of the target compound(s) in an exposure chamber following the procedure in the Addendum. Must determine:

- Uptake rate of each compound
- Relative accuracy compared to the theoretical concentration in the chamber



USEPA Sorbent Tube Exposure Chamber





# EPA Method 325B

## Addendum A

Expose sorbent tubes in test chamber

- Eight tubes at two different levels each
  - 2-5 times the detection limit
  - Middle of analysis calibration range
- Atmosphere must be between 35% to 75% RH
- Temperature must be  $25 \pm 5^{\circ}\text{C}$
- Uptake rate must be  $\geq 0.5 \text{ mL/m in}$



Montrose Environmental Exposure Chamber



# EPA Method 325B

## Addendum A

### Carbopack X passive tube uptake rate studies

- Benzene & TEX – 2009 - 2015
- 1,3-Butadiene - 2017
- TO-15 list - 2017
- Chloroprene - 2021



Carbopack X sorbent tubes



# Addendum A

## Chloroprene Uptake Rate Study

Purchase certified gas cylinders for tube prep and analysis

- Chloroprene – 1 ppm
- Chloroprene and Benzene – 3 ppm
- Chloroprene and Benzene – 7 ppm
- Verify the cylinder concentrations match using TO-15



Certified calibration cylinders

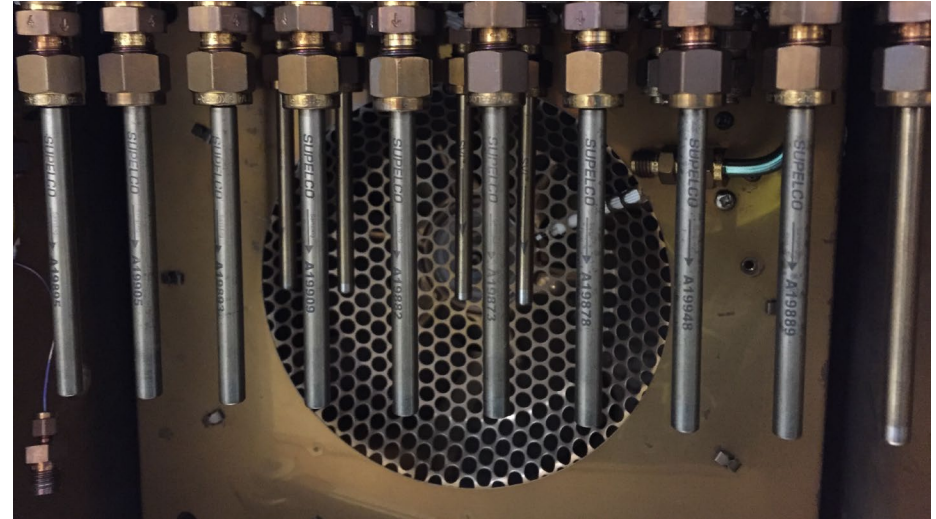


# Addendum A

## Chloroprene Uptake Rate Study

### Chloroprene Uptake Rate Study

- Prepared sorbent tubes
  - Carbopack X tubes
  - Selected at random from inventory of ~9,000 tubes
  - Conditioned per Standard Operating Procedures
  - Blank analysis to confirm cleanliness



Passive tube conditioning oven

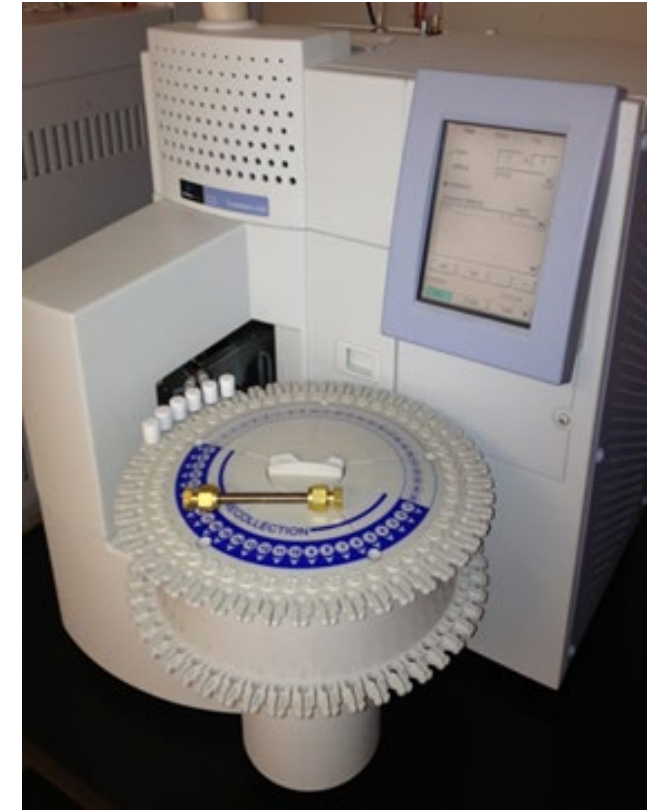




# Addendum A

## Chloroprene Uptake Rate Study

- Determine spiking levels
  - Mid (CCV) level at ~2.5 ppb for 14 days
  - Low Level
    - Spike and analyze 7 tubes to determine the MDL
    - Calculate the concentration 2-5 times the MDL using an estimated uptake rate of 0.5 mL/min



Automated thermal desorber



# Addendum A

## Chloroprene Uptake Rate Study

### Chamber conditions

- Target of 80 degrees F
- Relative humidity
  - Low level – 70%
  - Mid Level – 50%

TEMPERATURE AND RH CONDITIONS				
Activity	Temperature	Relative Humidity	Calculated Relative Humidity	RH Bias (Criteria $\pm$ 10% RPD)
CCV (High Level)	78.0	69.8	66.5	2.43
URC (Low Level)	80.0	49.9	52.4	-2.31



# Addendum A

## Chloroprene Uptake Rate Study

### Atmosphere concentrations

- Benzene added as a surrogate
- Verified by TO-15 sample collected during the experiment

CHAMBER BIAS				
Activity	Compound	Theoretical Chamber Concentration (ppbv)	TO-15 Measured Concentration (ppbv)	Bias (Criteria $\pm$ 30% RPD)
CCV (High Level)	Chloroprene	33.8	38.4	12.8
CCV (High Level)	Benzene	33.8	39.5	15.6
URC (Low Level)	Chloroprene	1.24	1.33	7.00
URC (Low Level)	Benzene	1.24	1.51	19.6



# Addendum A

## Chloroprene Uptake Rate Study

### Precision

- Twelve replicates at each level
- Relative Percent Difference  $< \pm 20\%$ 
  - High level
    - Benzene – 3.6%
    - Chloroprene – 4.7%
  - Low level
    - Benzene – 11.2%
    - Chloroprene – 7.2%





# Addendum A

## Chloroprene Uptake Rate Study

### Uptake Study Results

- Calculate uptake rate of benzene to validate chloroprene results
- Benzene uptake rate acceptable within  $\pm 15\%$
- Use the average of the two levels

### SURROGATE UPTAKE RESULTS

Activity	Compound	Calculated Uptake Rate (ml/min)	Acceptance (Criteria 0.57-0.77)
CCV (High Level)	Chloroprene	0.55	NA
CCV (High Level)	Benzene	0.58	Pass
URC (Low Level)	Chloroprene	0.57	NA
URC (Low Level)	Benzene	0.67	Pass



# Addendum A

## Chloroprene Uptake Rate Study

### Uptake Study Results

- Relative standard deviation
  - Benzene 2.0%
  - Chloroprene 2.1%
- Relative Accuracy – must be  $\pm 10\%$  at the 95% confidence limit
  - Benzene 8.2%
  - Chloroprene 0.5%



# Questions?



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